

FORD ECOBOOST 1.0

FORD CALLED IT LIFETIME, IT WASN'T.

In 2012, Ford launched the 1.0 EcoBoost — a tiny three-cylinder engine that won International Engine of the Year six years running.

To save weight, Ford used a timing belt running in oil and called it a “lifetime fit.” It wasn’t.

Service intervals have since dropped to 100,000 miles or 10 years, with many specialists now replacing them at 60,000 miles.

With 754,000 vehicles on UK roads, demand for the repair is growing fast.

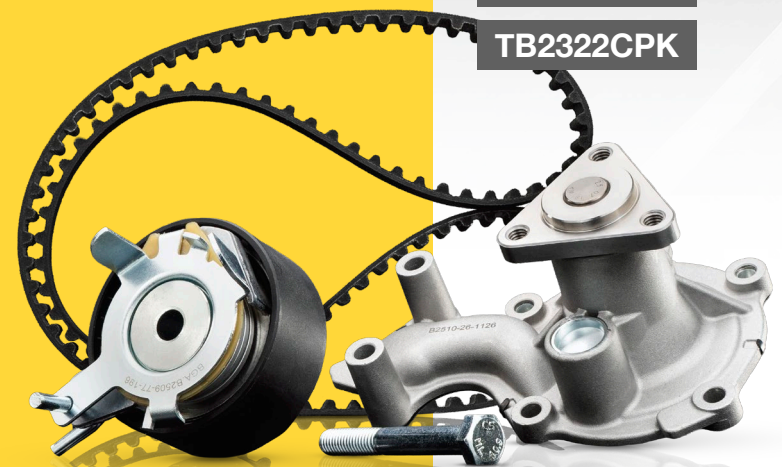
UPGRADE TO BGA!

TB2321K

TB2321CPK

TB2322K

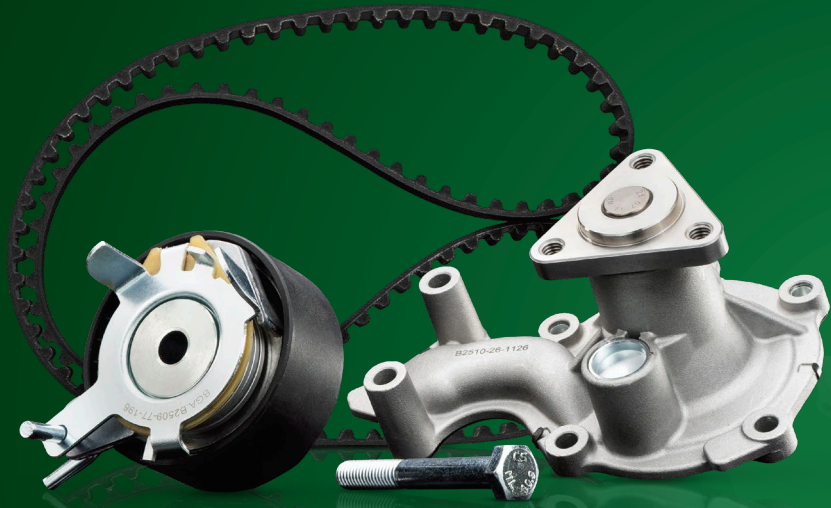
TB2322CPK



GUARANTEED
ORIGINAL
QUALITY

5 YEAR
WARRANTY

FORD CALLED IT LIFETIME. IT WASN'T.
FLAGSHIP SKU'S:



IN STOCK!

TB2321K / TB2321CPK

Designed for Ford 1.0 EcoBoost applications including Fiesta Mk7, EcoSport and B-Max, TB2321K is a complete wet belt solution engineered to meet the demands of belt-in-oil systems. The kit includes high-quality OE-matching components designed to support correct timing performance, durability and long service life in high-temperature, oil-lubricated environments.



IN STOCK!

TC2309FK

Developed for later Ford 1.0 EcoBoost applications including Focus, Fiesta Mk8 and Puma, TC2309FK is a comprehensive timing chain kit designed for the latest EcoBoost engine generation. Manufactured to OE standards, the kit supports precise valve timing, reduced wear and reliable long-term performance in modern downsized turbocharged engines.



There are 2 TB2321 belt variants in this kit, depending on belt width within the repaired engine.

Part No:	Length:	Width:	Number of Teeth:
TB2321K	1,105mm	16mm	116
TB2322K	1,105mm	18mm	116

GUARANTEED ORIGINAL QUALITY **5 YEAR WARRANTY**

THE PARTS WORKSHOPS BUY!

2026 VALIDATED:



First Generation (2012-2017)

Belt Driven | 498,000 UK Parc

**Fiesta Mk7 | EcoSport | B-Max | C-Max |
Focus Mk3**

Early EcoBoost models including Fiesta Mk7 and Focus Mk3 used a wet timing belt system that later became known for belt degradation and oil contamination issues if not serviced correctly.

#	BGA Part No	Product
1	PK1400	Sump Plug
2	LP2307	Oil Pump
3	CT2319	Thermostat
4	CP3924	Water Pump
5	C3060	Coolant Tank Cap
6	CH2327	Cylinder Head Gasket
7	HK2327	Head Gasket Kit
8	TB2321K	Timing Belt Kit
9	RC2303	Head Cover Gasket
10	RC23028	Cylinder Head Cover
11	BK2327	Cylinder Head Bolt Set
12	SP2330	Oil Sump
13	MT9131	Engine Mount
14	MT9111	Engine Mount

Updated Generation (2018+)

Chain Driven | 257,000 UK Parc

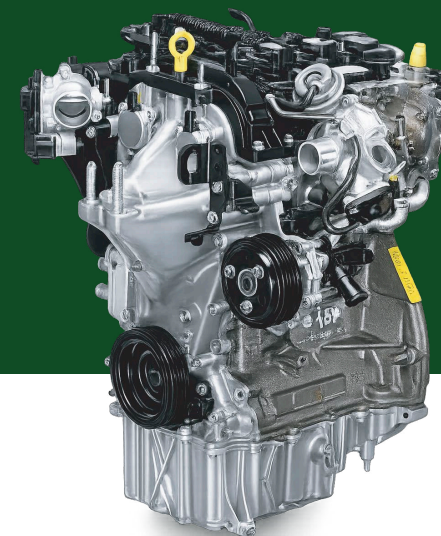
**Focus Mk4 | Fiesta Mk8 | Puma |
EcoSport Mk2**

Later Euro 6.2 engines introduced improved emissions technology, cylinder deactivation and revised timing system designs, with selected models moving to timing chain-driven layouts for improved durability.

#	BGA Part No	Product
1	PK1400	Sump Plug
2	LP2307	Oil Pump
3	CT2319	Thermostat
4	CP3924	Water Pump
5	TC2309FK	Timing Chain Kit
6	CH2327	Cylinder Head Gasket
7	HK2327	Head Gasket Kit
8	RC2303	Head Cover Gasket
9	BK2327	Cylinder Head Bolt Set
10	SP2330	Oil Sump
11	MT9131	Engine Mount
12	6PK1502	V-Ribbed Belt
13	OS4364	Crankshaft Seal
14	HK23002	Head Gasket Kit (alt)

FUN FACT:

Launched in 2012, the Ford 1.0 EcoBoost combined turbocharging, direct injection and Ti-VCT technology to deliver up to 140bhp from a compact three-cylinder engine. Its lightweight design, integrated exhaust manifold and belt-in-oil timing system helped improve fuel efficiency, emissions and performance, earning the engine six consecutive International Engine of the Year awards.



5 YEAR WARRANTY

TOP 5 MODEL BY GENERATION

VEHICLE PARC



First Generation 2012-2017 - BELT DRIVEN

Rank	Model	UK Parc	Years	BHP Range
1	Ford Fiesta (Mk7)	377,720	2012–2017	65–140
2	Ford EcoSport (Mk1)	80,373	2013–2017	125–140
3	Ford B-Max	16,296	2012–2017	101–140
4	Ford Focus (Mk3)	12,474	2012–2020	101–140
5	Ford Focus Estate (Mk3)	7,223	2012–2020	101–140



Updated Generation (2018+) - CHAIN DRIVEN

Rank	Model	UK Parc	Years	BHP Range
1	Ford Focus (Mk4)	122,299	2018–present	86–125
2	Ford Focus Estate (Mk4)	72,548	2018–present	86–125
3	Ford Fiesta (Mk8)	29,630	2018–present	86–125
4	Ford C-Max	15,519	2018–2019	101–125
5	Ford Puma	6,332	2019–present	95–125



5 YEAR WARRANTY



TecDoc®
DATA SUPPLIER

5 YEAR
WARRANTY



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40,000+ REFERENCES TESTED TO MEET OR SURPASS OE STANDARDS.



AUXILIARY DRIVE



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COOLING



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ENGINE VENTILATION



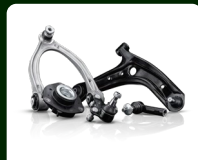
GASKETS, BOLTS & SEALANT



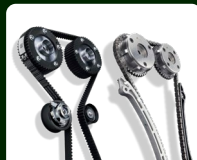
LUBRICATION



OIL COOLER



STEERING & SUSPENSION



TIMING CHAIN/BELT KITS



TRANSMISSION



WHEEL BEARING KITS

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5
YEAR
WARRANTY

MADE IN
GREAT
BRITAIN



OE GROUP & BGA
HEADQUARTERS

LOCATED IN UNITED KINGDOM



BRITISH
ENGINEERED
TO MEET OR SURPASS OE



LARGEST
RANGE
ENGINE & STEERING PARTS



TRUSTED
GLOBALLY
MECHANICS FIRST CHOICE



INDUSTRY
LEADING
TECHNICAL SUPPORT